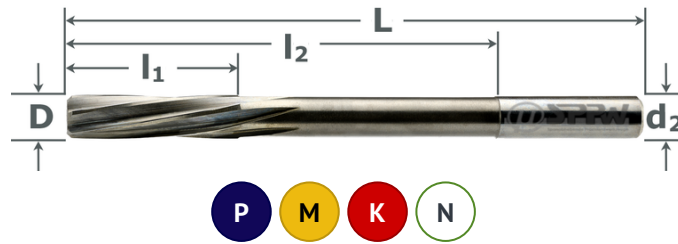


613 270

Präzisions-Maschinenreibahlen VHM 1/100 steigend
Carbide Centesimal Machine Reamers 1/100 increments



- Anschnitt 45°, Durchgangsbohrungen
- Linksspirale, rechtsschneidend
- Ab Ø13,97 mit Hartmetallkopf
- Oberfläche blank
- Toleranzen:
 $\emptyset \leq 3 +0,003$, $\emptyset \leq 6 +0,004$, $\emptyset > 6 +0,005$
- Chamfer 45°, through holes
- LH-helix, right hand cutting
- From Ø13,97 with carbide head
- Bright finish
- Tolerances:
 $\emptyset \leq 3 +0,003$, $\emptyset \leq 6 +0,004$, $\emptyset > 6 +0,005$



| | |
|---------|--------|
| VHM | blank |
| DIN 212 | Form B |
| 1/100 | z: 4-8 |
| ZYL | |

| ØD | Ød2 h6 | L | l1 | l2 | z | Art. No. | Stk/pce Euro | ØD | Ød2 h6 | L | l1 | l2 | z | Art. No. | Stk/pce Euro |
|-----------|-----------|-----|----|----|---|------------|-----------------|-------------|-----------|-----|----|-----|---|------------|-----------------|
| 0,60-0,69 | D | 33 | 7 | 17 | 4 | 613270xxxx | 61,60 | 6,96-7,04 | 7 | 109 | 31 | 80 | 6 | 613270xxxx | 77,90 |
| 0,70-0,79 | D | 33 | 7 | 17 | 4 | 613270xxxx | 46,40 | 7,05-7,55 | 7 | 109 | 31 | 80 | 6 | 613270xxxx | 77,90 |
| 0,80-0,95 | D | 38 | 7 | 22 | 4 | 613270xxxx | 31,10 | 7,56-7,95 | 8 | 117 | 33 | 86 | 6 | 613270xxxx | 88,10 |
| 0,96-1,05 | D | 38 | 7 | 22 | 4 | 613270xxxx | 26,00 | 7,96-8,04 | 8 | 117 | 33 | 86 | 6 | 613270xxxx | 80,50 |
| 1,06-1,47 | D | 40 | 10 | 24 | 4 | 613270xxxx | 29,50 | 8,05-8,55 | 8 | 117 | 33 | 86 | 6 | 613270xxxx | 91,40 |
| 1,48-1,55 | D | 40 | 10 | 24 | 4 | 613270xxxx | 26,00 | 8,56-8,95 | 9 | 125 | 36 | 91 | 6 | 613270xxxx | 98,90 |
| 1,56-1,79 | D | 43 | 11 | 26 | 4 | 613270xxxx | 30,00 | 8,96-9,04 | 9 | 125 | 36 | 91 | 6 | 613270xxxx | 98,90 |
| 1,80-1,94 | D | 49 | 12 | 31 | 4 | 613270xxxx | 30,00 | 9,05-9,55 | 9 | 125 | 36 | 91 | 6 | 613270xxxx | 98,90 |
| 1,95-2,04 | D | 49 | 12 | 31 | 4 | 613270xxxx | 23,60 | 9,56-9,95 | 10 | 133 | 38 | 99 | 6 | 613270xxxx | 103,30 |
| 2,05-2,36 | D | 49 | 12 | 31 | 4 | 613270xxxx | 30,10 | 9,96-10,04 | 10 | 133 | 38 | 99 | 6 | 613270xxxx | 94,20 |
| 2,37-2,94 | D | 57 | 18 | 38 | 6 | 613270xxxx | 30,00 | 10,05-10,95 | 10 | 133 | 38 | 99 | 6 | 613270xxxx | 103,30 |
| 2,95-3,04 | D | 57 | 18 | 38 | 6 | 613270xxxx | 23,80 | 10,96-11,04 | 10 | 133 | 38 | 99 | 6 | 613270xxxx | 103,30 |
| 3,05-3,75 | D | 57 | 18 | 38 | 6 | 613270xxxx | 29,20 | 11,05-11,30 | 10 | 133 | 38 | 99 | 6 | 613270xxxx | 103,30 |
| 3,76-3,94 | 4 | 75 | 19 | 51 | 6 | 613270xxxx | 39,80 | 11,31-11,95 | 12 | 151 | 44 | 106 | 6 | 613270xxxx | 139,50 |
| 3,95-4,04 | 4 | 75 | 19 | 51 | 6 | 613270xxxx | 39,80 | 11,96-12,05 | 12 | 151 | 44 | 106 | 6 | 613270xxxx | 127,20 |
| 4,05-4,25 | 4 | 75 | 19 | 51 | 6 | 613270xxxx | 39,80 | 11,96-12,04 | 12 | 151 | 44 | 106 | 6 | 613270xxxx | 127,20 |
| 4,26-4,53 | 4,5 | 80 | 21 | 55 | 6 | 613270xxxx | 41,30 | 12,06-12,95 | 12 | 151 | 44 | 106 | 6 | 613270xxxx | 161,70 |
| 4,54-4,75 | 4,5 | 80 | 21 | 55 | 6 | 613270xxxx | 41,30 | 12,96-13,05 | 12 | 151 | 44 | 106 | 6 | 613270xxxx | 161,70 |
| 4,76-4,95 | 5 | 86 | 23 | 60 | 6 | 613270xxxx | 43,60 | 13,97-14,05 | 14 | 160 | 47 | 110 | 8 | 613270xxxx | 239,80 |
| 4,96-5,04 | 5 | 86 | 23 | 60 | 6 | 613270xxxx | 43,60 | 14,97-15,05 | 14 | 162 | 50 | 112 | 8 | 613270xxxx | 270,90 |
| 5,05-5,30 | 5 | 86 | 23 | 60 | 6 | 613270xxxx | 43,60 | 15,97-16,05 | 16 | 170 | 52 | 117 | 8 | 613270xxxx | 289,60 |
| 5,31-5,80 | 5,5 | 93 | 26 | 66 | 6 | 613270xxxx | 51,70 | 16,97-17,05 | 16 | 175 | 54 | 122 | 8 | 613270xxxx | 340,80 |
| 5,81-5,95 | 6 | 101 | 28 | 73 | 6 | 613270xxxx | 53,80 | 17,97-18,05 | 16 | 182 | 56 | 129 | 8 | 613270xxxx | 354,70 |
| 5,96-6,04 | 6 | 101 | 28 | 73 | 6 | 613270xxxx | 49,20 | 18,97-19,05 | 16 | 189 | 58 | 136 | 8 | 613270xxxx | 418,00 |
| 6,05-6,70 | 6 | 101 | 28 | 73 | 6 | 613270xxxx | 53,80 | 19,97-20,05 | 16 | 195 | 60 | 142 | 8 | 613270xxxx | 432,70 |
| 6,71-6,95 | 7 | 109 | 31 | 80 | 6 | 613270xxxx | 77,90 | | | | | | | | |

| | | | | | | Art. No. | Stk/pce Euro |
|------|------------|--|---------|--|------------|----------|-----------------|
| Satz | Ø2,98 - 10 | | 24 Stk. | | 6132700007 | 1.374,20 | |

613 270

Präzisions-Maschinenreibahlen VHM 1/100 steigend
Carbide Centesimal Machine Reamers 1/100 increments



— INFO —

— INFO —



Maschinenreibahlen aus VHM 1/100 stg. im Satz

- Anschnitt 45°, Durchgangsbohrungen
- Linksspirale, rechtsschneidend
- Oberfläche blank
- 24 Stk. im Satz Ø2,98 - Ø10,02 / 613.270-0007

Set of Carbide Machine Reamers 1/100 incr.

- Chamfer 45°, through holes
- Left hand helix, right hand cutting
- Bright finish
- Set of 24 pieces Ø2,98 - Ø10,02 / 613.270-0007



E